

Mill Pipe Coating

Features

- A tough, durable coating for lasting protection of steel pipe. The pipe coating is effective for both indoor and outdoor storage. Can be applied to new and reconditioned pipe. Coated over rust it will stop further deterioration. Can be top coated with most conventional coatings. For shop application only. Not to be used as an architectural coating.

Typical Uses

Excellent exterior durability and adhesion over most metal, wood, and concrete surfaces.

Physical Data

| | | | |
|--|------------|--|----------------|
| Pencil Hardness (ambient cure) | Soft to 4B | Theoretical volume solids of mixed material | 21%±1% |
| Adhesion (ASTM D 4541) | 300 psi | Theoretical coverage of mixed gallon (1 mil) | 335 sq. ft. |
| Temperature resistance (non-immersion) | | Volatiles Organic Content | |
| Continuous | 250°F | Unthinned ready to apply | 4.92 lbs./gal. |
| Non-continuous | 300°F | | |

Resistance

AA-133 is designed for exposures to mild chemical fumes under typical atmospheric conditions.

| <u>Exposure</u> | <u>Immersion</u> | <u>Splash & Spillage</u> | <u>Fumes</u> |
|-----------------|------------------|------------------------------|--------------|
| Acidic | Not recommended | Poor | Fair |
| Alkaline | Not recommended | Poor | Fair |
| Solvents | Not recommended | fair | Good |
| Salt water | Not recommended | Good | Excellent |
| Water | Not recommended | Good | Excellent |

Film Thickness (per coat)

Dry film thickness: 1.0-2.0 mils

Wet film thickness: 3 – 5 mils

Theoretical coverage: 335 sq. ft. @ 1 mils DFT

Primer/Substrates

AA-133 Pipe Coating may be applied directly to properly prepared steel substrates.

Colors

Clear to light Brown Coating with a High Gloss or Sheen.

Shipping Data

| | | | | |
|---------------------------|----------|---------|--|-------------------------------------|
| Packaging unit | 55 gal. | 5 gal. | Flash Point: (Setaflash) | |
| | | | AA-133 | 45°F |
| Shipping weight (approx.) | | | Shelf Life: 3 years when stored inside at 40°F to 110°F. | |
| Package unit | 400 lbs. | 60 lbs. | DOT Classification | Paint Flammable liquid UN1263 PG II |

Surface Preparation

AA-133 Pipe Coating is designed to be used over surfaces that have been prepared in accordance with SSPC-SP2 Hand Tool Clean specification. In many cases High Pressured Water Blast will suffice.

Mixing

Mix AA-133 Pipe Coating well prior to application.

Thinning

Thinning is not required for most applications; however AA-133 Pipe Coating may be thinned up to 1 pint/gal. CC-107 is recommended for applications. For VOC control thin only with thinner #4.

AA-133 Pipe Coating Product Data Sheet

| | <u>Material</u> | <u>Surface</u> | <u>Applications Conditions</u> <u>Ambient</u> |
|---------|-----------------|----------------|--|
| Minimum | 40°F | 40°F | 40° |
| Maximum | 1200°F | 120°F | 120°F |

Special thinning and application procedures are required outside these temperatures. Surface temperatures should be 5°F above dew point to prevent condensation.

Application Equipment

Conventional Spray: Industrial sprayers such as DeVilbiss MBC or JGA and Binks 18 or 62 having double regulated pressure pot, 3/8' I.D. minimum material hose and a .070" I.D. fluid tip and air cap are recommended.

Airless Spray: Sprayer such as Graco's Bulldog with a 30:1 ratio and a .017" to .021" tip is recommended. A 30 mesh inline filter is recommended.

Brush or Roller: Use medium brush and short nap roller with solvent resistant fibers and core.

Drying Time

The following minimum times are based on 1.5 mils DFT and adequate air ventilation. Higher thickness and reduced air circulation increase drying times.

| <u>Surface Temperature</u> | <u>To Touch</u> | <u>To Handle</u> | <u>To Recoat</u> |
|----------------------------|-----------------|------------------|------------------|
| 60°F | 10 - 15 min. | 25 min. | over night |

Maximum Recoat

AA-133 Pipe Coating can be recoated with itself at any time by simply removing dirt and contamination of the existing coat.

Cleanup

Cleanup spill spatters and equipment using mineral spirits. Lacquer thinner or Thinner #4 for VOC control.

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CAUTION: Read and follow all caution statements on this product data sheet and on the Material Safety Data Sheet for this product.

CONTAINS FLAMMABLE SOLVENTS. Vapors are heavier than air and will accumulate. Extinguish all flames and prevent all sparks. All electrical equipment and installations should be made and grounded in accordance with the National Electrical Code. Where explosion hazards exist workers are required to use non-sparking tools and wear non-sparking shoes.

HEALTH: In confined spaces workers must wear fresh airline respirators.

WARRANTY: Any recommendation of Wohl Coatings contained herein, covering use, utilization, chemical or physical properties and other qualities of the products sold is believed reliable; however Wohl Coatings makes no warranty or representation with respect thereto. Use or application is at the discretion of the Buyer without liability or obligation whatsoever of Wohl Coatings.