

## High Gloss Black Pipe Coating

### Features

- A tough, durable high gloss coating for lasting protection of steel pipe. The pipe coating is effective for both indoor and outdoor storage. Can be applied to new and reconditioned pipe. Coated over rust it will stop further deterioration. The coating will maintain its gloss far longer than other products. Not an architectural coating. Shop applied only.

### Typical Uses

Excellent exterior durability and adhesion over most metal, wood, and concrete surfaces.

### Physical Data

Pencil Hardness (ambient cure)	Soft to 4B	Theoretical volume solids of mixed material	32%±1%
Adhesion (ASTM D 4541)	300 psi	Theoretical coverage of mixed gallon (1.5 mil)	340 sq. ft.
Temperature resistance (non-immersion)		Volatile Organic Content	
Continuous	250°F	Unthinned ready to apply	4.08 lbs./gal.
Non-continuous	300°F		

### Resistance

DD-2 High Gloss is designed for exposures to mild chemical fumes under typical atmospheric conditions.

<u>Exposure</u>	<u>Immersion</u>	<u>Splash &amp; Spillage</u>	<u>Fumes</u>
Acidic	Not recommended	Poor	Fair
Alkaline	Not recommended	Poor	Fair
Solvents	Not recommended	fair	Good
Salt water	Not recommended	Good	Excellent
Water	Not recommended	Good	Excellent

### Film Thickness (per coat)

Dry film thickness: 1.0-2.0 mils

Wet film thickness: 3 – 5 mils

Theoretical coverage: 340 sq. ft. @ 1.5 mils DFT

### Primer/Substrates

DD-2 High Gloss Pipe Coating may be applied directly to properly prepared steel substrates and weathered galvanized steel

### Colors

Standard Black.

### Shipping Data

Packaging unit	<u>55 gal.</u>	<u>5 gal.</u>	Flash Point: (Setaflash)
			DD-2 45°F
Shipping weight (approx.)			Shelf Life: 3 years when stored inside at 40°F to 110°F.
Package unit	430 lbs.	60 lbs.	DOT Classification Paint Flammable liquid UN1263 PG II

### Surface Preparation

DD-2 High Gloss Pipe Coating is designed to be used over surfaces that have been prepared in accordance with SSPC-SP2 Hand Tool Clean specification. In many cases High Pressured Water Blast will suffice.

### Mixing

Mix DD-2 High Gloss Pipe Coating well prior to application.

### Thinning

Thinning is not required for most applications; however DD-2 High Gloss Pipe Coating may be thinned up to 1 pint/gal. CC-107 is recommended for applications. For VOC control thin only with thinner #4.

# DD-2 High Gloss Black Pipe Coating Product Data Sheet

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	<u>Material</u>	<u>Surface</u>	<u>Applications Conditions</u> <u>Ambient</u>
Minimum	40°F	40°F	40°
Maximum	1200°F	120°F	120°F

Special thinning and application procedures are required outside these temperatures. Surface temperatures should be 5°F above dew point to prevent condensation.

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## Application Equipment

Conventional Spray: Industrial sprayers such as DeVilbiss MBC or JGA and Binks 18 or 62 having double regulated pressure pot, 3/8' I.D. minimum material hose and a .070" I.D. fluid tip and air cap are recommended.

Airless Spray: Sprayer such as Graco's Bulldog with a 30:1 ratio and a .017" to .021" tip is recommended. A 30 mesh inline filter is recommended.

Brush or Roller: Use medium brush and short nap roller with solvent resistant fibers and core.

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## Drying Time

The following minimum times are based on 1.5 mils DFT and adequate air ventilation. Higher thickness and reduced air circulation increase drying times.

### Surface

<u>Temperature</u>	<u>To Touch</u>	<u>To Handle</u>	<u>To Recoat</u>
60°F	3-5 min.	30 min.	overnight

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## Maximum Recoat

DD-2 High Gloss Pipe Coating can be recoated with itself at any time by simply removing dirt and contamination of the existing coat.

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## Cleanup

Cleanup spill spatters and equipment using mineral spirits. Lacquer thinner or Thinner #4 for VOC control.

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CAUTION: Read and follow all caution statements on this product data sheet and on the Material Safety Data Sheet for this product.

CONTAINS FLAMMABLE SOLVENTS. Vapors are heavier than air and will accumulate. Extinguish all flames and prevent all sparks. All electrical equipment and installations should be made and grounded in accordance with the National Electrical Code. Where explosion hazards exist workers are required to use non-sparking tools and wear non-sparking shoes.

HEALTH: In confined spaces workers must wear fresh airline respirators.

WARRANTY: Any recommendation of WOHL Coatings contained herein, covering use, utilization, chemical or physical properties and other qualities of the products sold is believed reliable; however WOHL Coatings makes no warranty or representation with respect thereto. Use or application is at the discretion of the Buyer without liability or obligation whatsoever of WOHL Coatings.